



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : G02B 3/00		A1	(11) International Publication Number: WO 00/28353 (43) International Publication Date: 18 May 2000 (18.05.00)
(21) International Application Number: PCT/US99/26645 (22) International Filing Date: 12 November 1999 (12.11.99)		(81) Designated States: CN, JP, KR, US, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).	
(30) Priority Data: 60/108,143 12 November 1998 (12.11.98) US		Published <i>With international search report.</i>	
(71) Applicant (<i>for all designated States except US</i>): U.S. PRECISION LENS INCORPORATED [US/US]; 4000 McMann Road, Cincinnati, OH 45245 (US).			
(72) Inventor; and (75) Inventor/Applicant (<i>for US only</i>): KREITZER, Melvyn, H. [US/US]; 3681 Carpenters Creek Drive, Cincinnati, OH 45241 (US).			
(74) Agent: KLEE, Maurice, M.; 1951 Burr Street, Fairfield, CT 06430 (US).			
<p>(54) Title: COLOR CORRECTED PROJECTION LENSES EMPLOYING DIFFRACTIVE OPTICAL SURFACES</p> <p>(57) Abstract</p> <p>A projection television system (10) is provided which has a CRT (16) and a projection lens system (13) for forming an image on a screen (14). The projection lens system (13) is characterized by a diffractive optical surface (DOS) which provides color correction for the lens system. The diffractive optical surface (DOS) can be formed as part of a diffractive optical element (DOE) or as part of an existing lens element of the lens system. The diffractive optical surface (DOS) is located between the object side (S2) of the lens' first lens unit (U1) and the image side (S11) of the lens' third lens unit (U3). The distance between the diffractive optical surface (DOS) and the lens' aperture stop (AS) is less than 0.1.f₀, where f₀ is the focal length of the projection lens (13).</p>			
<p style="text-align: center;">1 cm</p>			

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece	ML	Mali	TR	Turkey
BG	Bulgaria	HU	Hungary	MN	Mongolia	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MR	Mauritania	UA	Ukraine
BR	Brazil	IL	Israel	MW	Malawi	UG	Uganda
BY	Belarus	IS	Iceland	MX	Mexico	US	United States of America
CA	Canada	IT	Italy	NE	Niger	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NL	Netherlands	VN	Viet Nam
CG	Congo	KE	Kenya	NO	Norway	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NZ	New Zealand	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	PL	Poland		
CM	Cameroon	KR	Republik of Korea	PT	Portugal		
CN	China	KZ	Kazakstan	RO	Romania		
CU	Cuba	LC	Saint Lucia	RU	Russian Federation		
CZ	Czech Republic	LI	Liechtenstein	SD	Sudan		
DE	Germany	LK	Sri Lanka	SE	Sweden		
DK	Denmark	LR	Liberia	SG	Singapore		
EE	Estonia						

5

COLOR CORRECTED PROJECTION LENSES
EMPLOYING DIFFRACTIVE OPTICAL SURFACES

FIELD OF THE INVENTION

This invention relates to projection lens systems for use in projection
10 televisions and, in particular, to color corrected, wide field of view, high
numerical aperture projection lens systems for use with cathode ray tubes
(CRTs), including cathode ray tubes having curved faceplates.

BACKGROUND OF THE INVENTION

Various color-corrected high image quality lenses for use in high
15 definition TV displays (HDTV) and in the projection of data and graphics
are known in the art. These lenses are most frequently used in "front
screen" two piece systems, i.e. systems where the projector and the screen
are two different units. As a result of the long distance between the
projector and the screen, most of the lenses used in such systems have a
20 half field of view of under 30°.

In recent years, one piece projection TVs have become increasingly
popular. These systems utilize a "rear screen" configuration in which the
image is projected onto the rear surface of a translucent screen which is
combined with the projector into a single unit. To achieve a small overall
25 size for such systems, the lens must have a field of view as wide as possible.

To help achieve this goal and to provide for an increased amount of
light at the outer portions of the image, CRTs having curved faceplates are
most often used in this application. The faceplates of such CRTs are plano-
convex shaped with the phosphor being deposited onto the curved side of
30 the faceplate. As a result, the outer portion of the phosphor side of the
faceplate curves towards the lens.

Presenting the CRT image on a surface concave towards the projection lens allows the lens to achieve a half field of view in excess of 40°. However the control of electron beam spot size on a curved phosphor surface is much more difficult than on a flat surface. Spot size control is 5 important since a small and well controlled spot size is required to produce a high quality image.

As long as spot size was fairly large, projection lenses did not need to be corrected for axial color. However, since the introduction of digital TV (e.g., satellite TV and DVD), the quality level of one piece rear projection 10 TV sets for consumer use has been significantly raised.

Manufacturers of such systems are now more willing to use more complicated electronics to minimize and control the size of the spot on a curved phosphor surface, e.g., they are willing to produce spot sizes whose sizes are 0.15 millimeters or less. Consequently, new high quality wide field 15 of view large aperture lenses are needed to compliment the higher quality outputs of curved phosphor CRTs. As with the optics used in data and graphics projection TV systems, these new lenses need to be corrected for color.

A typical color corrected lens used with a flat faceplate CRT consists 20 from long conjugate to short of a front weak aspherical unit, a main power unit which includes a color correcting doublet and a strong positive element having most of the power of the lens, a corrector unit following the main power unit and having at least one aspherical surface, and a strong negative power unit associated with the CRT faceplate and providing most 25 of the correction for the field curvature of the lens. See Kreitzer, U.S.

Patent No. 4,900,139.

From the image side, the main power unit typically has a negative element followed by a positive element of similar focal length but of opposite sign. These two elements provide color correction for the lens and 30 their combined shape is typically meniscus towards the long conjugate. The

single positive element providing most of the power of the lens usually follows the color correcting doublet.

Moskovich, U.S. Reissue Patent No. 35,310, discloses color corrected projection lenses having three lens units wherein each of the first and 5 second units has a positive low dispersion element and a negative high dispersion element.

Co-pending and commonly assigned U.S. Patent Application No. 09/005,916, filed January 12, 1998, in the name of Jacob Moskovich and entitled "Color Corrected Projection Lenses For Use With Curved Faceplate 10 Cathode Ray Tubes," discloses projection lenses for use with curved CRTs wherein the second lens unit has two positive lens elements at least one of which is at the image side of the lens unit.

The foregoing approaches to achieve color correction have each employed at least one negative lens element of high dispersion which has 15 meant that additional positive power had to be added to the system to compensate for the negative power of the negative element. The additional positive power has taken the form of stronger positive elements or, in many cases, the inclusion of an additional positive element in the system. The incorporation of additional positive and negative elements has increased 20 the cost, complexity, and weight of the lens system. In particular, weight has been increased when the color correction has been achieved using glass elements. The use of glass elements has also meant working with flint glass for the negative high dispersion elements. As known in the art, flint glass is more difficult to work with than crown glass.

25 **SUMMARY OF THE INVENTION**

In view of the foregoing, it is an object of the present invention to provide a projection lens system which (1) has a large aperture, i.e., a f/number of about 1.2 or less, (2) has a wide field of view, i.e., a half field of view of at least 35°, (3) provides a high level of correction of both chromatic 30 and monochromatic aberrations when used with cathode ray tubes, including cathode ray tubes having curved faceplates, and (4) achieves

chromatic aberration correction with a minimum of additional lens elements and in some cases no additional lens elements.

To achieve these and other objects, the invention provides a projection lens system which from long conjugate to short comprises:

- 5 (A) a front lens unit (first lens unit; U1) comprising at least one aspherical element (i.e., an element having at least one aspherical surface), said front lens unit having a short conjugate side (S2 in Tables 1 and 2),
- 10 (B) a positive power lens unit (second lens unit; U2) which preferably provides the majority of the power of the lens system,
- 15 (C) a corrector lens unit (UCR) comprising at least one aspherical element (i.e., an element having at least one aspherical surface), and
- 20 (D) a strong negative power unit (third lens unit; U3) associated with the CRT faceplate having a strong concave surface (S11 in Tables 1 and 2) facing the long conjugate and providing most of the correction of the field curvature of the lens, said strong negative power unit having a long conjugate side (S11 in Tables 1 and 2),

wherein the lens system includes at least one diffractive optical surface (DOS) which at least partially corrects the axial color of the lens system and which is located between the short conjugate side of the front lens unit and the long conjugate side of the strong negative power unit.

- 25 The diffractive optical surface will in general have positive optical power. Accordingly, unlike the use of a high dispersion negative lens element to achieve color correction, the use of a diffractive optical surface does not require the incorporation of additional positive power into the system to balance added negative power. Indeed, the use of a positive 30 diffractive optical surface can allow for at least some reduction in the power

of one or more positive elements in the system which, in turn, can facilitate the overall correction of the system's aberrations.

- The at least one diffractive optical surface can be a blazed kinoform or a binary approximation to a blazed kinoform and can comprise (1) a 5 surface of a separate optical element (e.g., a diffractive optical element (DOE) which is plano on one side and has a diffractive optical surface on the other), or (2) a surface of an element which forms part or all of the positive power lens unit (U2) or the corrector lens unit (Ucr).

- When formed as part of the positive power lens unit or the corrector 10 unit, the diffractive optical surface provides color correction to the lens system without the need for any additional lens elements. When formed as a surface of a DOE, only one element is required. Accordingly, in either case, the diffractive optical surface of the invention is able to provide color correction for a projection lens system with a minimum increase in the 15 system's complexity, cost, and weight. Although less preferred, multiple diffractive optical surfaces can be used if desired.

BRIEF DESCRIPTION OF THE DRAWINGS

Figures 1-2 are schematic side views of lens systems constructed in accordance with the invention.

- 20 Figure 3 is a schematic side view of a lens system having a comparable construction to the lens systems of Figures 1 and 2, but without a diffractive optical surface.

- Figures 4A, 4B, and 4C are calculated plots of lateral aberration 25 versus relative entrance pupil coordinates for the lenses of Figures 1, 2, and 3, respectively, for an image to object magnification of -0.117. The parameters for these figures appear in Table 4.

- Figures 5A, 5B, and 5C are calculated plots of lateral aberration 30 versus relative entrance pupil coordinates for the lenses of Figures 1, 2, and 3, respectively, for an image to object magnification of -0.101. The parameters for these figures appear in Table 5.

- In Figures 4 and 5, solid lines represent TAN data, dashed lines represent SAG data, and dotted lines represent SAG-Y data. The wavelengths for the circle, triangle, and square data points are 0.546 microns, 0.480 microns, and 0.644 microns, respectively. The H' dimensions given in these figures are in millimeters and the vertical scale is in units of 0.1 millimeters.
- 5

Figure 6 is a schematic diagram of a rear projection TV employing a lens system constructed in accordance with the invention.

- The foregoing drawings, which are incorporated in and constitute 10 part of the specification, illustrate preferred embodiments of the invention, and together with the description, serve to explain the principles of the invention. It is to be understood, of course, that both the drawings and the description are explanatory only and are not restrictive of the invention.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

- 15 The lens systems of the invention preferably include a first lens unit, a second lens unit, a third lens unit, and a corrector lens unit wherein: 1) the first lens unit includes at least one aspherical surface; 2) the second lens unit has a strong positive optical power; 3) the third lens unit corrects for the field curvature of the lens system and has a relatively strong 20 negative optical power; and 4) the corrector lens unit provides correction for, among other things, aberrations due to off-axis rays and has a relatively weak optical power. The systems also include at least one diffractive optical surface for providing at least partial color correction to the lens system.

- 25 The first lens unit serves to correct aperture type aberrations, including spherical aberration and coma, and can be composed of one or more lens elements. Preferably, the element or elements of this unit are formed from plastic materials, e.g., acrylic plastics.

- 30 The second lens unit preferably provides the majority of the lens system's positive optical power. Although this unit can include multiple

lens elements and can have one or more aspherical surfaces, preferably the unit consists of a single glass element having spherical surfaces.

The corrector unit and third lens unit serve to correct off-axis aperture dependent aberrations and field dependent aberrations,

- 5 respectively. In particular, the corrector unit is effective in dealing with oblique spherical aberrations, while the third lens unit is effective in reducing the system's field curvature.

The corrector lens unit can be composed of one or more lens elements. Preferably, the element or elements of this unit are composed of plastic
10 materials.

The third lens unit is preferably composed of an aspherical plastic lens element which contacts the fluid which couples the lens system to the faceplate of the CRT. If desired, the aspherical plastic lens element of the third lens unit can include an absorptive color filter material in accordance
15 with Wessling, U.S. Patent No. 5,055,922.

Quantitatively, the ratio of the absolute value of the focal length (f_1) of the first lens unit to the overall focal length (f_0) of the projection lens is preferably greater than 2.5; the ratio of the focal length (f_2) of the second lens unit to the overall focal length of the projection lens is preferably less
20 than 1.5; the ratio of the absolute value of the focal length (f_{CR}) of the corrector lens unit to the overall focal length of the projection lens is preferably greater than 2.0; and the ratio of the absolute value of the focal length (f_3) of the third lens unit to the overall focal length of the projection lens is preferably less than 2.5.

25 The diffractive optical surface (DOS) provides at least partial axial color correction for the projection lens. To design a projection lens employing a DOS, the Sweatt model can be used wherein the diffractive surface is treated as a refractive surface having a very large index of refraction (typically 9999) and a V-number of, for example, -3.4 for lenses
30 which are to be used in the 0.486 to 0.656 micron range. See W.C. Sweatt, "Mathematical Equivalence between a Holographic Optical Element and an

Ultra High Index Lens," Journal of the Optical Society of America, 69:486-487, 1979.

The first order theory of thin lens achromatic doublets is used to calculate the diffractive power required for achromatization. See, for 5 example, Warren J. Smith, Modern Optical Engineering, Second Edition, McGraw-Hill, Inc., New York, New York, 1990, pages 372-375.

This theory gives the following relationship between the optical power Φ_{DOS} of the diffractive optical surface, the optical power Φ_L of the rest of the lens, and V_L and V_{DOS} , the Abbe numbers of the average lens glass or 10 plastic (typically about 60) and the diffractive element (e.g., -3.4), respectively:

$$\Phi_{DOS}/\Phi_L = -V_{DOS}/V_L$$

For the lenses of Figures 1 and 2, the total optical power which the lenses were designed to provide was approximately 0.014 mm^{-1} .

15 Application of the above formula then gave a value of about 0.0007 mm^{-1} for the power of the diffractive element required to achieve total color correction. Assuming a convex-plano DOE and using a refractive index of 9999, a curvature "c" of about $0.0000007 \text{ mm}^{-1}$ for the convex surface was obtained using the relationship:

20
$$\Phi = (n-1)c$$

where "n" is the index of refraction of the DOE.

In the lenses of Figures 1 and 2, an optical power of 0.0005 mm^{-1} for the DOE, rather than 0.0007 mm^{-1} , was in fact used. This results in a projection lens which is not totally color corrected but has the benefit of 25 improving the diffractive efficiency of the DOS.

As illustrated in Figures 1 and 2, the diffractive optical surface is located between the object side of the first lens unit and the image side of the third lens unit, i.e., between surfaces S2 and S11 in these figures.

Preferably, the DOS is located in the vicinity of the projection lens' aperture 30 stop (AS). In particular, for a projection lens having a focal length f_0 and a distance "d" between the DOS and the aperture stop, the ratio d/f_0 is

preferably less than 0.1 and most preferably less than 0.05. Increasing the d/f_0 ratio above 0.1 is undesirable since it leads to unacceptably high levels of lateral color. For the projection lenses of Figures 1 and 2, this ratio is approximately 0.01.

- 5 The DOS can be made using a variety of techniques now known or subsequently developed. Examples of such techniques including machining of individual elements using, for example, a diamond turning machine or, more preferably, producing a master mold and forming elements having the desired diffractive surface using injection molding techniques. Binary
10 approximations to a DOS surface can be produced using photolithography techniques known in the art. Elements having diffractive optical surfaces, especially when made by molding, will generally be composed of a plastic material, e.g., an acrylic polymer, although other materials, e.g., glass materials, can be used if desired.
- 15 Figures 1-2 illustrate various projection lenses constructed in accordance with the invention. Figure 3 shows a projection lens having a comparable construction to the lens systems of Figures 1 and 2, but without a diffractive optical surface. Corresponding prescriptions appear in Tables 1-3. HOYA or SCHOTT designations are used for the glasses employed in
20 the lens systems. Equivalent glasses made by other manufacturers can be used in the practice of the invention. Industry acceptable materials are used for the plastic elements.

The aspheric coefficients set forth in the tables are for use in the following equation:

$$25 \quad z = \frac{cy^2}{1 + [1 - (1 + k)c^2y^2]^{1/2}} + Dy^4 + Ey^6 + Fy^8 + Gy^{10} + Hy^{12} + Iy^{14}$$

where z is the surface sag at a distance y from the optical axis of the system, c is the curvature of the lens at the optical axis, and k is a conic constant, which is zero for the prescriptions of Tables 1-3.

- 30 The designation "a" associated with various surfaces in the tables represents an aspheric surface, i.e., a surface for which at least one of D, E,

F, G, H, or I in the above equation is not zero. All dimensions given in the tables are in millimeters. Tables 1-3 are constructed on the assumption that light travels from left to right in the figures. In actual practice, the viewing screen will be on the left and the CRT will be on the right, and

5 light will travel from right to left.

The CRT faceplate constitutes surfaces 13-14 in Tables 1-2 and surfaces 11-12 in Table 3. A coupling fluid is located between surfaces 12-13 in Tables 1-2 and surfaces 10-11 in Table 3. The material designations for these components are set forth as six digit numbers in the tables, where

10 a N_e value for the material is obtained by adding 1,000 to the first three digits of the designation, and a V_e value is obtained from the last three digits by placing a decimal point before the last digit. The asterisks in Tables 1 and 2 represent the index of refraction and the Abbe numbers used in the Sweatt model for the DOS, i.e., a N_e value of 9999 and a V_e value of

15 -3.4.

In Table 1, the first lens unit comprises surfaces 1-2, the second lens unit comprises surfaces 4-5, the DOE comprises surfaces 6-8, the corrector lens unit comprises surfaces 9-10, and the third lens unit comprises surfaces 11-14. Surface 3 is an optional vignetting aperture.

20 In Table 2, the first lens unit comprises surfaces 1-2, the second lens unit comprises surfaces 3-4, the DOE comprises surfaces 5-7, the corrector lens unit comprises surfaces 9-10, and the third lens unit comprises surfaces 11-14. Surface 8 is an optional vignetting aperture.

Table 6 summarizes various properties of the lens systems of the
25 invention. As shown therein, the lens systems of Tables 1-2 have the various preferred properties referred to above. In this table, the designation "1/2 w" represents the half field of view of the lens system.

Figures 4 and 5 compare the chromatic aberration of the lenses of Figures 1 and 2 which employ the invention with the chromatic aberration
30 of the lens of Figure 3 which has a comparable construction but without a DOS. As can be seen in these figures, the DOS substantially reduces the

chromatic aberration of the system. The calculated monochromatic optical transfer functions (not shown) for the lenses of Figures 1 and 2 were comparable to those for the lens of Figure 3.

The projection lens of Table 1 was prepared and tested. In one test, 5 the DOS was a 16-level binary approximation kinoform prepared using photolithography techniques. In another test, the DOE was a blazed kinoform prepared by diamond turning. In both cases, the projection lenses were found to work successfully except that they exhibited a somewhat lower than desired level of contrast. Some of this contrast loss is believed to 10 be due to the fact that the kinoforms were not made perfectly. Another source of contrast loss is believed to be the extent of the spectral range over which the lens had reduced axial color, i.e., 480 to 640 nanometers.

Figure 6 is a schematic diagram of a CRT projection television 10 constructed in accordance with the invention. As shown in this figure, 15 projection television 10 includes cabinet 12 having projection screen 14 along its front face and slanted mirror 18 along its back face. Module 13 schematically illustrates a lens system constructed in accordance with the invention and module 16 illustrates its associated CRT tube. In practice, three lens systems 13 and three CRT tubes 16 are used to project red, 20 green, and blue images onto screen 14.

Although specific embodiments of the invention have been described and illustrated, it is to be understood that a variety of modifications which do not depart from the scope and spirit of the invention will be evident to persons of ordinary skill in the art from the foregoing disclosure.

TABLE 1

Surf.					Clear Aperture
No.	Type	Radius	Thickness	Glass	Diameter
1	a	55.6214	9.00000	ACRYLIC	86.77
2	a	55.9468	22.11697		74.61
3		∞	0.00000		68.19
4		63.9494	18.00000	BACD5	67.59
5		-134.1724	1.00000		66.45
6		∞	0.00500	*****	62.17
7		∞	6.00000	ACRYLIC	62.17
8		∞	9.48017		58.89
9	a	-903.7057	8.00000	ACRYLIC	58.91
10	a	-96.6566	Space 1		59.68
11	a	-40.3999	4.00000	ACRYLIC	65.57
12		-42.6000	9.00000	432500	71.72
13		∞	14.10000	562500	130.00
14		-350.0000	Image distance		130.00

Symbol Description

a - Polynomial asphere

Object and Image Surface

Surface	Radius
Image	-350.0000

Even Polynomial Aspheres

Surf.	D	E	F	G	H	I
1	-1.2325E-06	-7.5049E-10	-2.7130E-13	-4.1105E-16	4.4689E-19	-1.0050E-22
2	-2.1192E-07	3.0589E-11	-1.9537E-13	-1.3666E-15	1.4025E-18	-3.2263E-22
9	9.1273E-07	1.9563E-09	2.4017E-12	-2.9884E-15	1.2489E-18	-1.2894E-22
10	2.3025E-06	3.1721E-09	-6.1199E-12	1.9111E-14	-2.0515E-17	7.8340E-21
11	-9.3441E-06	3.6121E-08	-7.8947E-11	9.0452E-14	-5.1506E-17	1.0853E-20

Variable Spaces

Zoom	Space 1	Focal	Image
Pos.	T(10)	Shift	Distance
1	27.225	-0.077	0.000
2	26.526	0.080	0.000

TABLE 1 (continued)**First-Order Data**

f/number	1.29	1.27
Magnification	-0.1167	-0.1013
Object Height	-584.28	-673.15
Object Distance	-672.07	-769.94
Effective Focal Length	71.134	71.629
Image Distance	0.00	0.00
Overall Length	800.00	897.17
Forward Vertex Distance	127.93	127.23
Barrel Length	127.93	127.23
Stop Surface Number	4	4
Distance to Stop	18.39	18.39
Stop Diameter	65.166	65.205
Entrance Pupil Distance	46.271	46.271
Exit Pupil Distance	-54.690	-54.331

First Order Properties of Elements

Element Number	Surface Numbers			Power	f
1	1	2	0.52370E-03	1909.5	
2	4	5	0.13195E-01	75.786	
5	9	10	0.45771E-02	218.48	
6	11	12	-0.25187E-03	-3970.3	
7	12	13	-0.10141E-01	-98.611	
8	13	14	0.16057E-02	622.78	

TABLE 2

Surf.					Clear Aperture
No.	Type	Radius	Thickness	Glass	Diameter
1	a	48.2124	6.00000	ACRYLIC	86.51
2	a	48.8057	26.68512		76.70
3		62.2295	18.00000	BACD5	68.70
4		-170.9164	1.00000		67.35
5		∞	0.00500	*****	63.81
6		∞	6.00000	ACRYLIC	63.81
7		∞	6.60000		60.54
8		∞	3.91941		58.16
9	a	-1279.6190	7.00000	ACRYLIC	61.57
10	a	-94.3146	Space 1		61.24
11	a	-43.9745	4.00000	ACRYLIC	67.01
12		-44.0000	9.00000	432500	73.18
13		∞	14.10000	562500	113.98
14		-350.0000	Image distance		124.74

Symbol Description

a - Polynomial asphere

Object and Image Surface

Surface	Radius
Image	-350.0000

Even Polynomial Aspheres

Surf.	D	E	F	G	H	I
No.						
1	-1.3620E-06	-3.0451E-11	-1.6856E-12	-9.8743E-17	6.9042E-19	-2.0047E-22
2	-4.0532E-07	5.7926E-10	-1.6747E-12	-7.2393E-16	1.2554E-18	-2.8790E-22
9	1.4074E-06	-6.4383E-10	8.5939E-12	-8.5760E-15	5.1244E-18	-1.6711E-21
10	2.1954E-06	4.1546E-09	-6.3741E-12	1.7081E-14	-1.4451E-17	4.3058E-21
11	-8.8062E-06	3.1881E-08	-7.2816E-11	8.6836E-14	-5.1853E-17	1.1727E-20

Variable Spaces

Zoom	Space 1	Focal	Image
Pos.	T(10)	Shift	Distance
1	27.960	-0.361	0.001
2	27.243	-0.205	0.000

TABLE 2 (continued)**First-Order Data**

f/number	1.27	1.26
Magnification	-0.1167	-0.1013
Object Height	-584.20	-673.10
Object Distance	-669.93	-767.93
Effective Focal Length	71.548	72.003
Image Distance	0.53677E-03	0.43109E-03
Overall Length	800.20	897.48
Forward Vertex Distance	130.27	129.55
Barrel Length	130.27	129.55
Stop Surface Number	4	4
Distance to Stop	-0.75	-0.75
Stop Diameter	65.234	64.831
Entrance Pupil Distance	46.909	46.909
Exit Pupil Distance	-57.231	-56.848

First Order Properties of Elements

Element Number	Surface Numbers	Power	f
1	1 2	0.54070E-03	1849.5
2	3 4	0.12592E-01	79.414
5	9 10	0.48590E-02	205.80
6	11 12	0.33091E-03	3022.0
7	12 13	-0.98182E-02	-101.85
8	13 14	0.16057E-02	622.78

TABLE 3

Surf.					Clear Aperture
No.	Type	Radius	Thickness	Glass	Diameter
1	a	52.8412	9.00000	ACRYLIC	87.52
2	a	53.6487	23.92789		74.93
3		~	0.00000		67.51
4		62.3370	18.00000	BACD5	68.53
5		-151.5454	8.00000		67.34
6		~	5.71170		57.52
7	a	1639.1639	9.00000	ACRYLIC	59.76
8	a	-97.1935	Space 1		60.26
9	a	-40.3999	4.00000	ACRYLIC	65.82
10		-42.6000	9.00000	432500	72.01
11		~	14.10000	562500	130.00
12		-350.0000	Image distance		130.00

Symbol Description

a - Polynomial asphere

Object and Image Surface**Surface Radius**

Image -350.0000

Even Polynomial Aspheres

Surf.	D	E	F	G	H	I
No.						
1	-8.3461E-07	-5.6730E-10	-4.5333E-13	-4.3712E-16	4.7297E-19	-1.0474E-22
2	4.0601E-07	-2.8649E-10	2.6176E-14	-1.3875E-15	1.2042E-18	-2.3346E-22
7	6.6165E-07	9.2944E-10	3.2892E-12	-3.1069E-15	1.2133E-18	-1.0162E-23
8	1.8506E-06	2.9676E-09	-6.7252E-12	1.9458E-14	-1.9846E-17	7.6258E-21
9	-9.3441E-06	3.6121E-08	-7.8947E-11	9.0452E-14	-5.1506E-17	1.0853E-20

Variable Spaces

Zoom	Space 1	Focal	Image
Pos.	T(8)	Shift	Distance
1	27.305	-0.088	0.000
2	26.612	0.080	0.000

TABLE 3 (continued)**First-Order Data**

f/number	1.29	1.25
Magnification	-0.1167	-0.1013
Object Height	-584.28	-673.15
Object Distance	-671.98	-770.12
Effective Focal Length	71.364	71.857
Image Distance	0.00	.10587E-03
Overall Length	800.02	897.47
Forward Vertex Distance	128.04	127.35
Barrel Length	128.04	127.35
Stop Surface Number	4	4
Distance to Stop	18.61	18.61
Stop Diameter	64.262	66.019
Entrance Pupil Distance	49.132	49.132
Exit Pupil Distance	-54.667	-54.311

First Order Properties of Elements

Element Number	Surface Numbers	Power	f
1	1 2	0.65884E-03	1517.8
2	4 5	0.12971E-01	77.093
3	7 8	0.53724E-02	186.14
4	9 10	-0.25187E-03	-3970.3
5	10 11	-0.10141E-01	-98.611
6	11 12	0.16057E-02	622.78

TABLE 4

	FIG. 4A	FIG. 4B	FIG. 4C
Focal length	71.13	71.55	71.36
Magnification	-0.117	-0.117	-0.117
f/ number	1.29	1.27	1.29
Image height	-584.28	-584.20	-584.28
Object height	61.64	62.30	61.90

TABLE 5

	FIG. 5A	FIG. 5B	FIG. 5C
Focal length	71.63	72.00	71.86
Magnification	-0.101	-0.101	-0.101
f/ number	1.27	1.26	1.25
Image height	-673.15	-673.10	-673.15
Object height	61.50	62.18	61.81

TABLE 6

Ex. No.	f0	f1	f2	fcr	f3	f_{DOE}	1/2 w
1	71.13	1909.5	75.79	218.48	-113.60	2000.0	40.5°
2	71.55	1849.5	79.41	205.80	-126.78	2000.0	40.2°

What is claimed is:

1. A projection lens system for use with a cathode ray tube, said projection lens system having a long conjugate side and a short conjugate side and comprising in order from its long conjugate side:
 - (a) a first lens unit which primarily corrects aperture dependent aberrations, said first lens unit having a short conjugate side and comprising at least one aspherical surface;
 - (b) a second lens unit having a positive optical power;
 - (c) a corrector lens unit comprising at least one aspherical surface; and
 - (d) a third lens unit which is associated with the cathode ray tube during use of the lens system and which provides correction for the field curvature of the lens system, said third lens unit having a long conjugate side;

wherein the lens system includes at least one diffractive optical surface which at least partially corrects the axial color of the lens system and which is located between the short conjugate side of the first lens unit and the long conjugate side of the third lens unit.

2. The projection lens system of Claim 1 wherein the diffractive optical surface is formed on a diffractive optical element which comprises two optical surfaces, one of said optical surfaces being plano and the other of said optical surfaces being the diffractive optical surface.

3. The projection lens system of Claim 1 wherein:
 - (i) the projection lens system has an aperture stop and a focal length f_0 , and
 - (ii) the distance between the diffractive optical surface and the aperture stop is less than $0.1 \cdot f_0$.

4. The projection lens system of Claim 3 wherein the distance between the diffractive optical surface and the aperture stop is less than $0.05 \cdot f_0$.

5. A projection television system comprising a cathode ray tube and a projection lens system for projecting light from the cathode ray tube onto a screen to form an image, said projection lens system comprising the projection lens system of Claim 1.

6. A projection television system comprising three cathode ray tubes and three projection lens systems, one projection lens system being associated with each of the cathode ray tubes for projecting light from that tube onto a common screen to form an image, each projection lens system comprising the projection lens system of Claim 1.

1/10

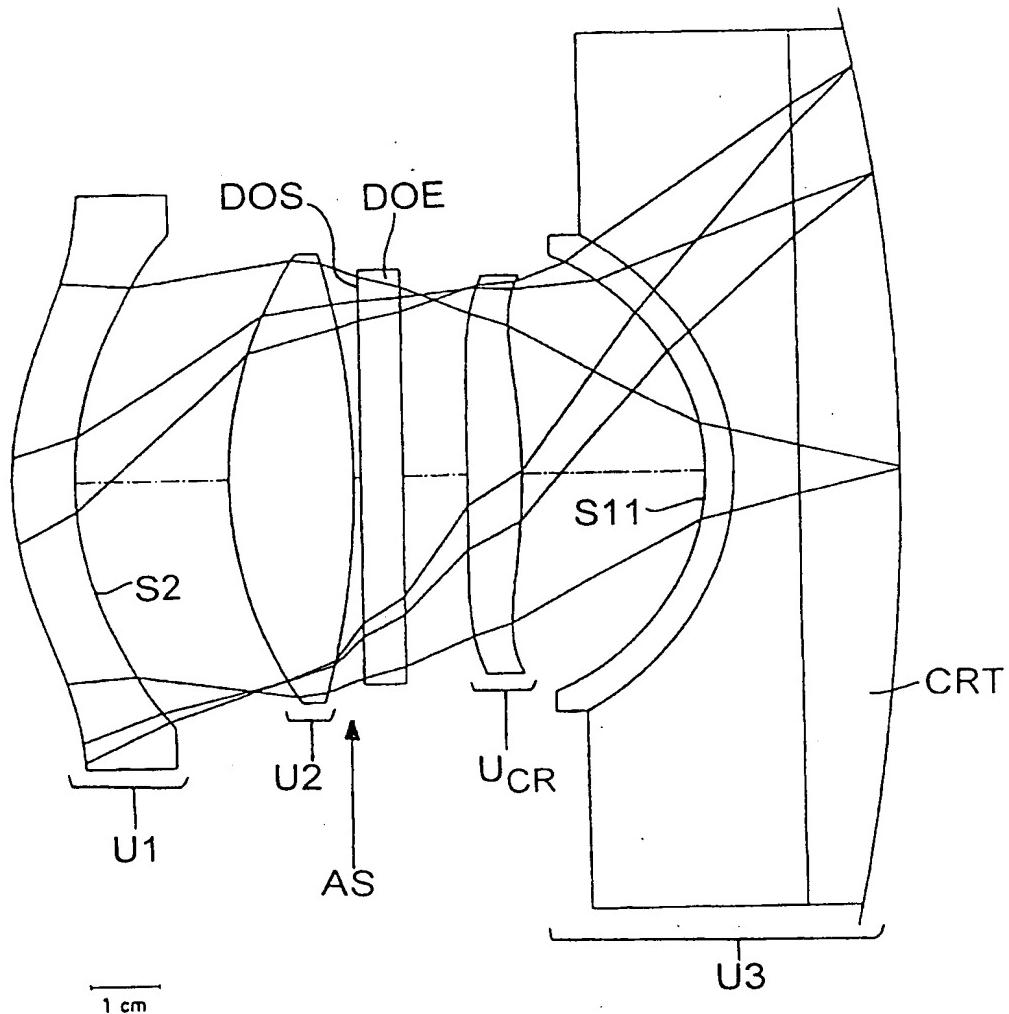


FIG. 1

2/10

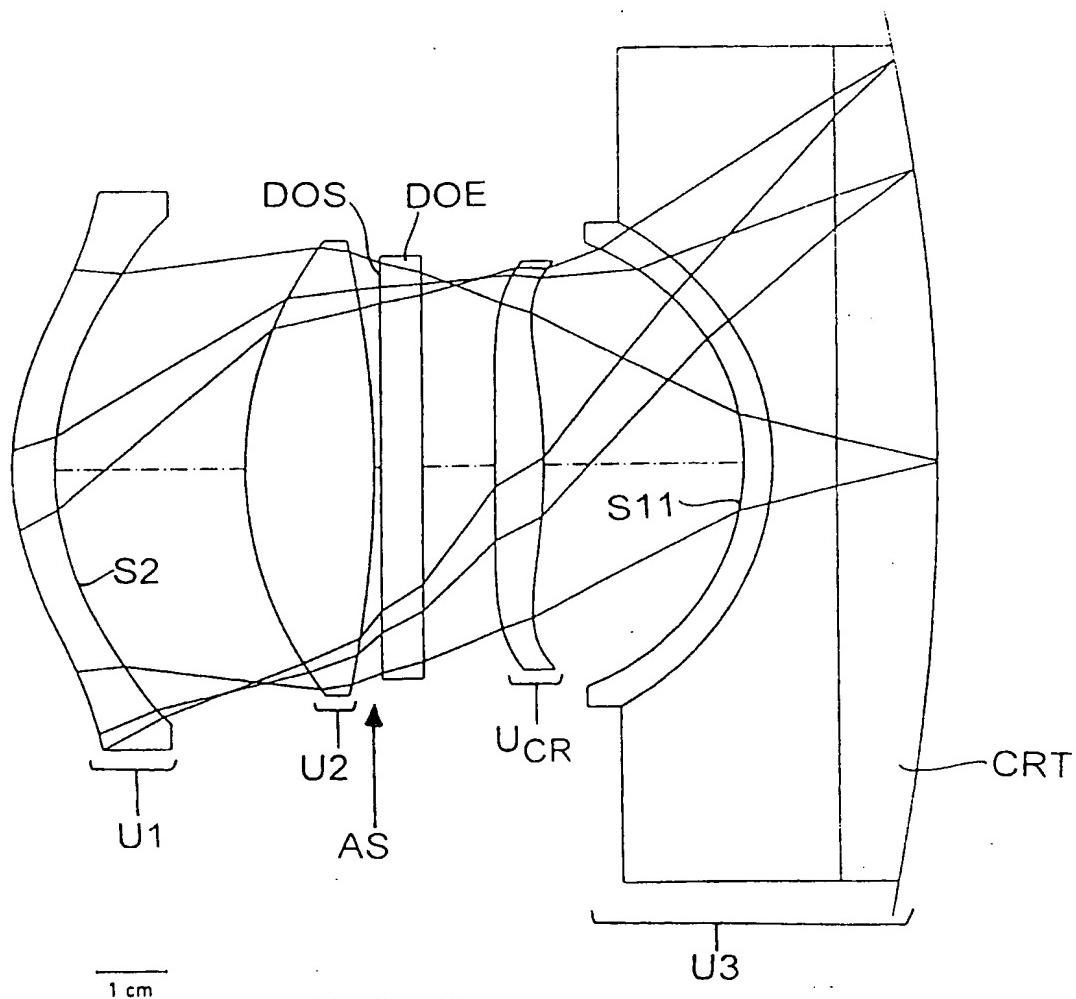


FIG. 2

3/10

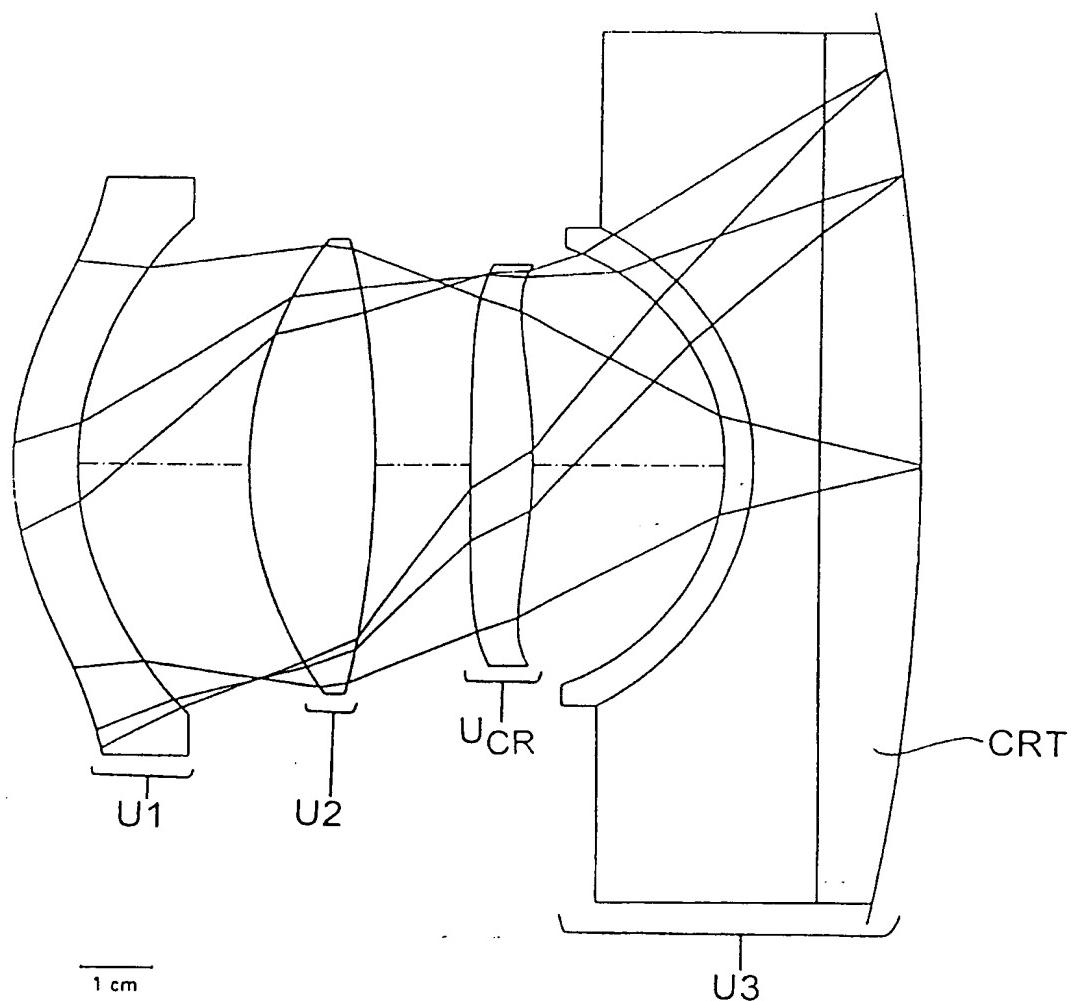


FIG. 3

4/10

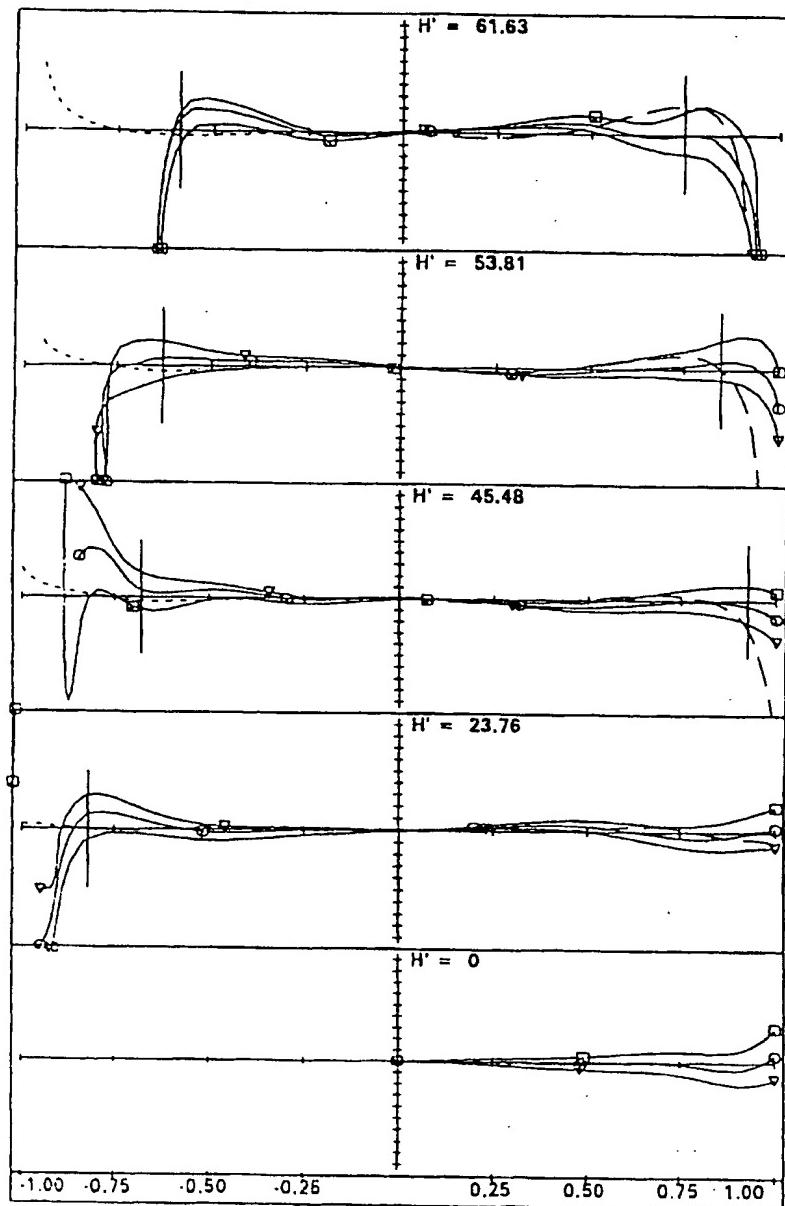


FIG. 4A

5/10

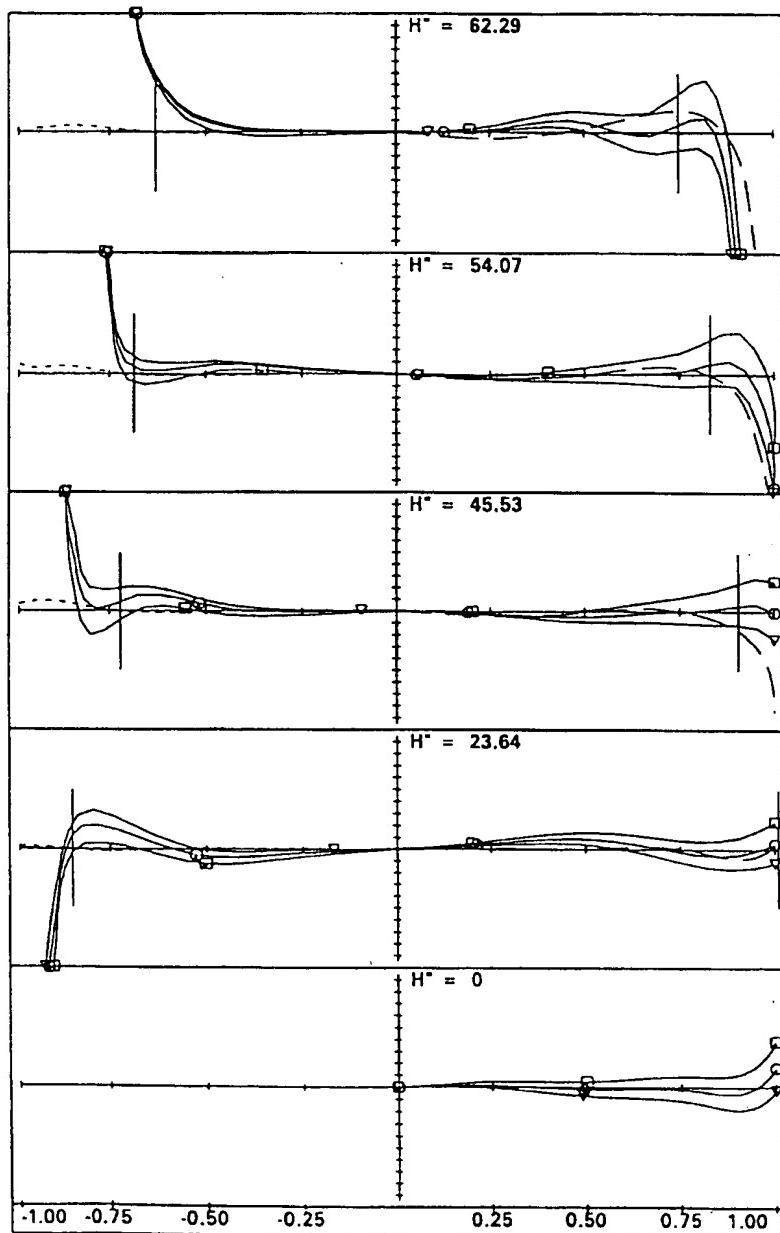


FIG. 4B

6/10

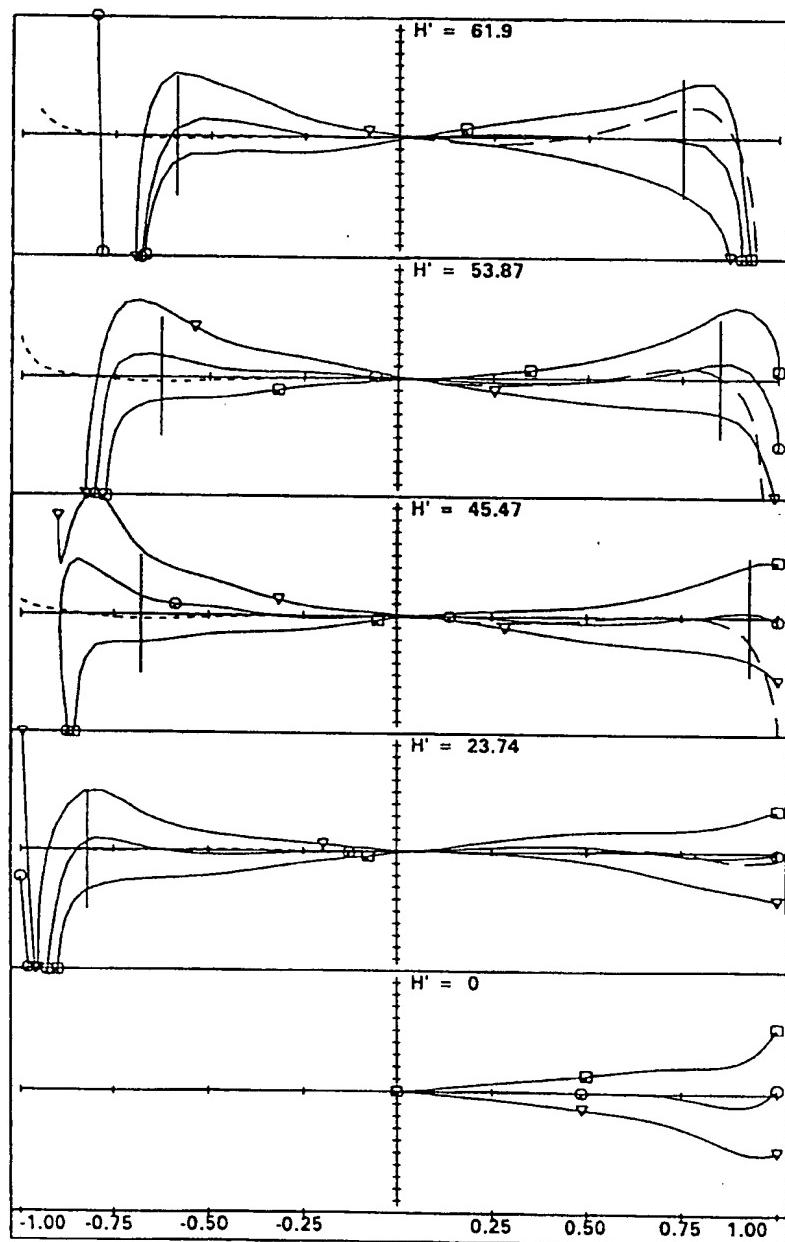


FIG. 4C

7/10

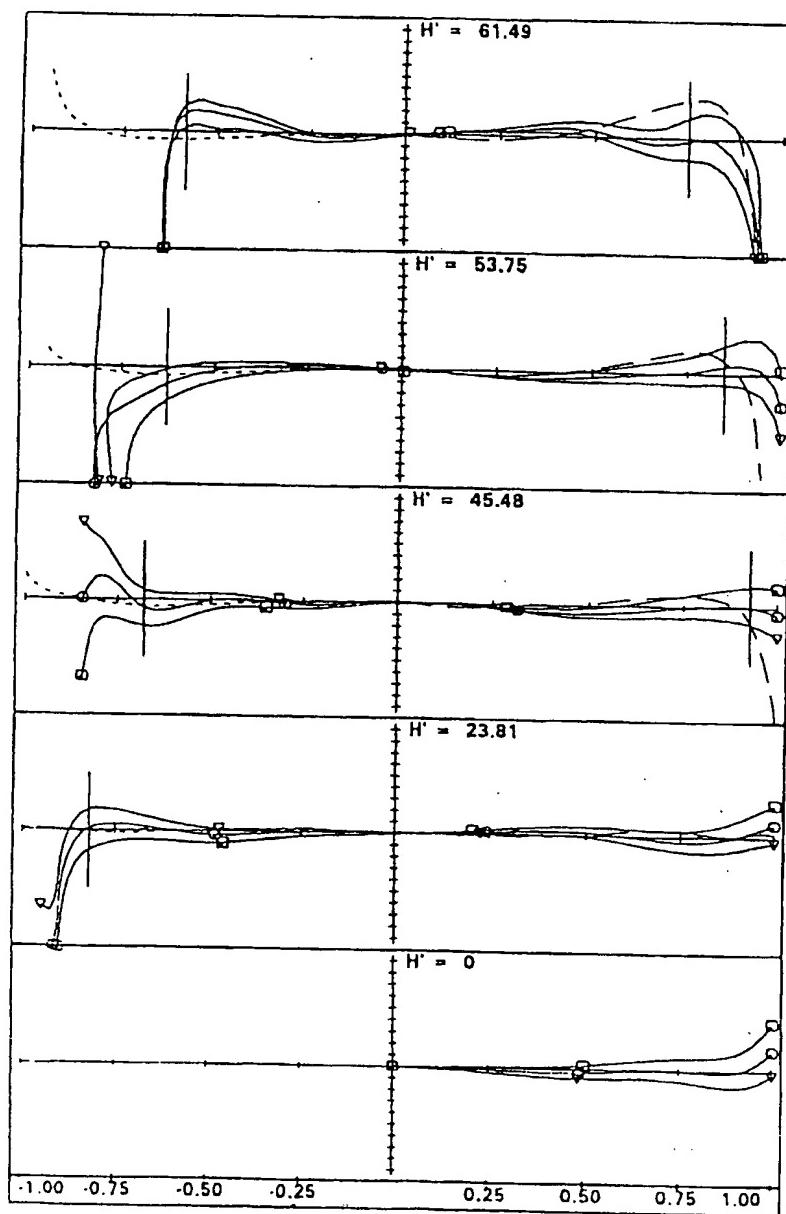


FIG. 5A

8/10

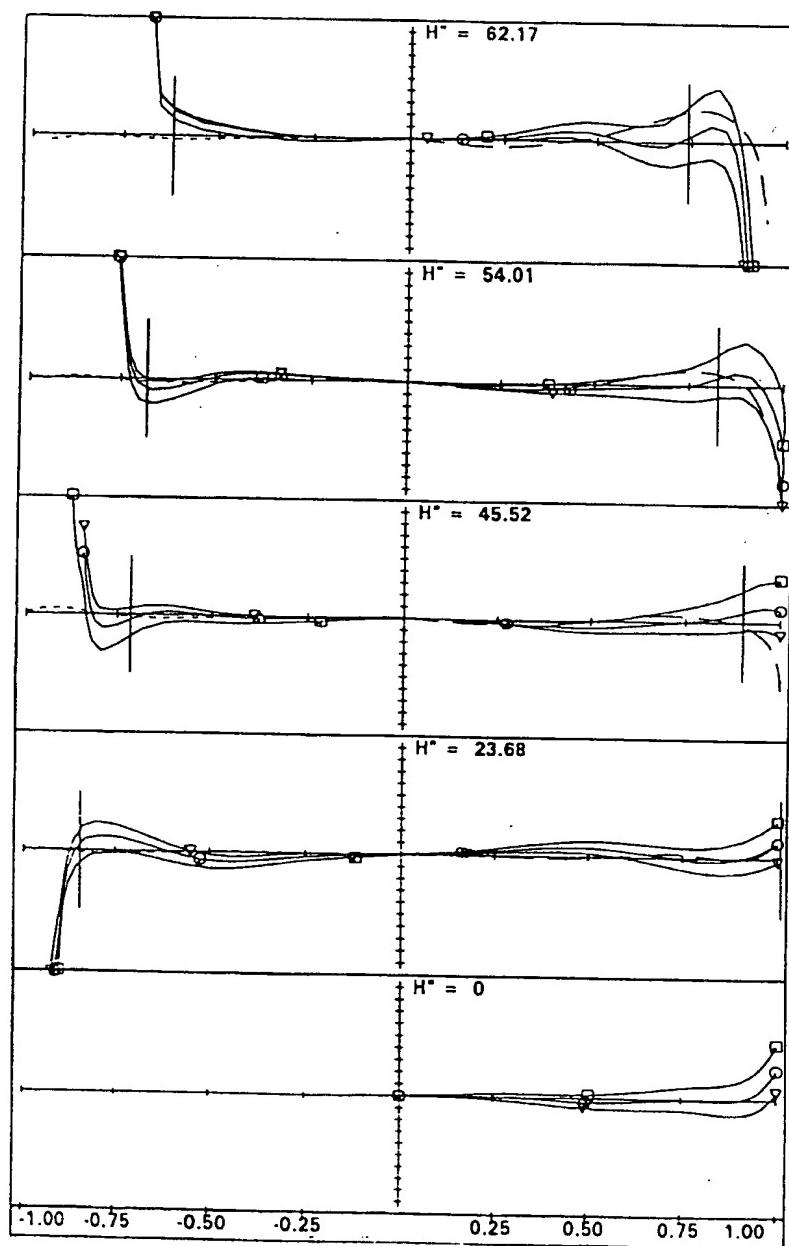


FIG. 5B

9/10

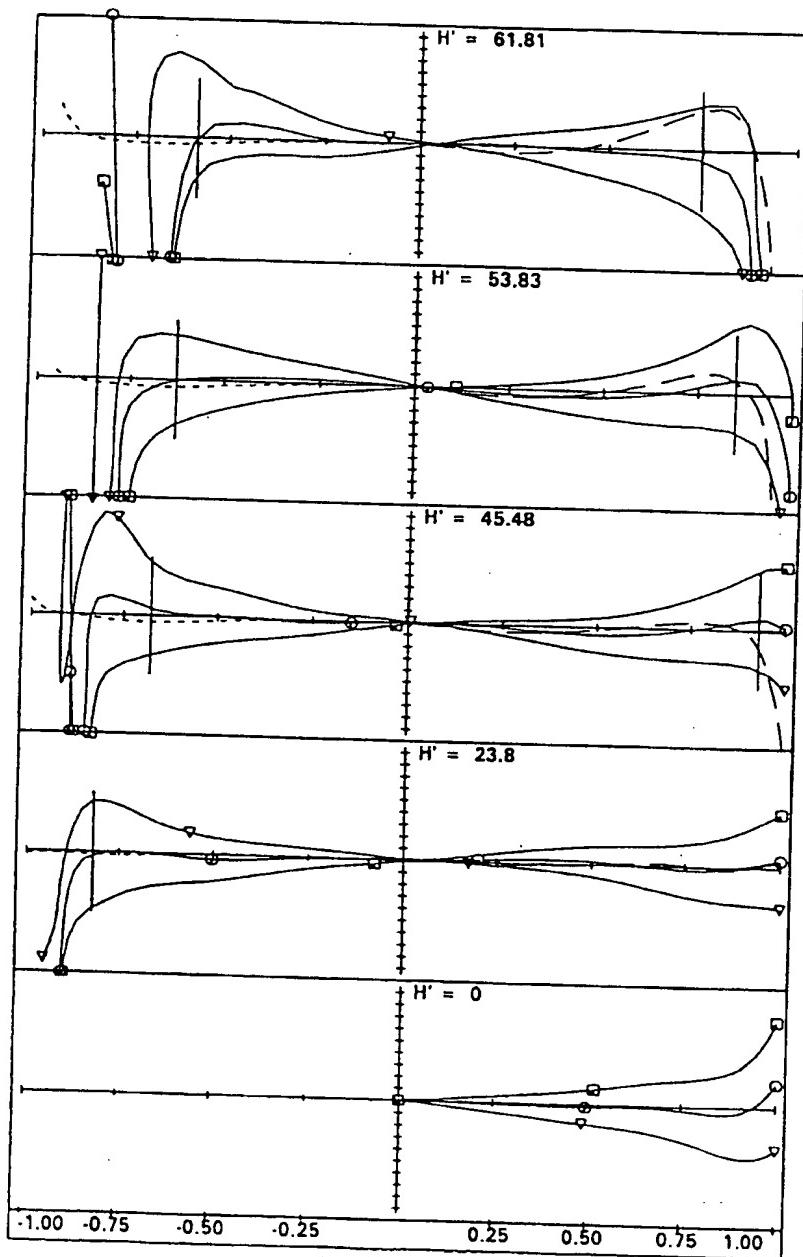


FIG. 5C

10/10

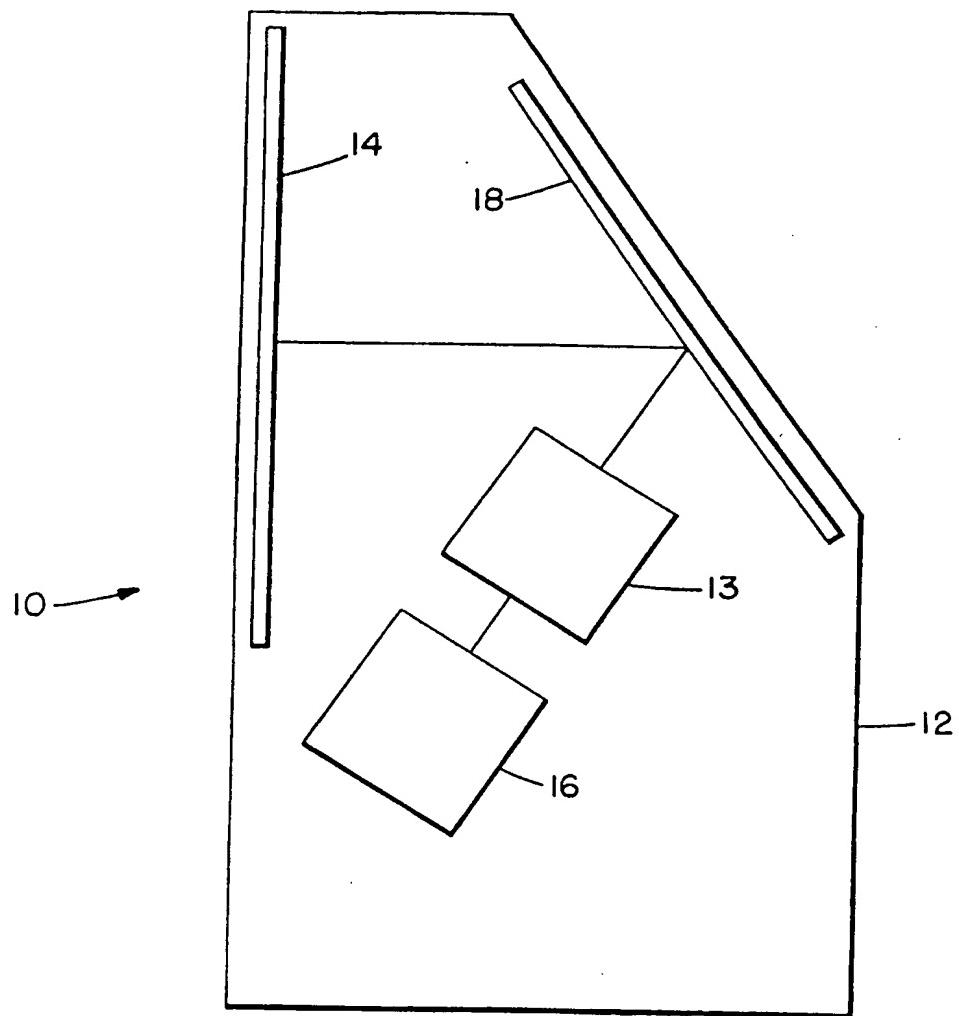


FIG. 6

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US99/26645

A. CLASSIFICATION OF SUBJECT MATTER

IPC(6) : G02B 03/00
US CL : 359/649, 650

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
U.S. : 359/649, 650, 708, 713

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
None

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
Please See Continuation Sheet

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A, P	US 5,946,142 A (HIRATA et al) 31 August 1999 (31.08.78) figure 2, corresponding disclosure.	1, 5 and 6
A	US 4,776,681 A (MOSKOVICH) 11 October 1988 (11.10.88), figure 2, corresponding disclosure.	1, 5 and 6
A	US 4,755,028 A (MOSKOVICH) 05 July 1988 (19.06.88) all	1-6

<input type="checkbox"/>	Further documents are listed in the continuation of Box C.	<input type="checkbox"/>	See patent family annex.
*	Special categories of cited documents:	"T"	later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"A"	document defining the general state of the art which is not considered to be of particular relevance	"X"	document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"E"	earlier application or patent published on or after the international filing date	"Y"	document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"L"	document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"&"	document member of the same patent family
"O"	document referring to an oral disclosure, use, exhibition or other means		
"P"	document published prior to the international filing date but later than the priority date claimed		

Date of the actual completion of the international search 11 February 2000 (11.02.2000)	Date of mailing of the international search report 18 FEB 2000
Name and mailing address of the ISA/US Commissioner of Patents and Trademarks Box PCT Washington, D.C. 20231 Facsimile No. (703)305-3230	Authorized officer Ricky Mack Telephone No. (703) 308-0956

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US99/26645

Continuation of B. FIELDS SEARCHED Item 3: EAST: (USPAT, EPO, JPO, DERWENT)
search terms: projection, aperture, aspheric\$